

Split

MOD

Work Order ID 149399-3

149399

July 22, 2016 3:11:09 PM

Item ID: D3592-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Plate

Start Date: 9/9/2016

Start Qty: 25.00

25

50

5H

Cust Item ID:

Required Date: 9/15/2016

Req'd Qty: 25.00

25

50

5H

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Approvals:

Process Plan: SW

Date: 7/25/16

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3592

Rev B

0.00

100

100

FLOW WATER JET

0.17

Waterjet

Memo

FLOW CN Waterjet

1-Cut as per Dwg D3592

*****ENSURE GRAIN IS AT 45 DEG AS PER DEO D3592-b-1*****

Dwg Rev: 2

Prog Rev: 2

2-Deburr if necessary

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.04

110

QC

Memo

Quality Control

50

De 10/7/16

50

De 10/7/16

Work Order ID 149399

July 22, 2016 3:11:09 PM

149399

Item ID: D3592-1

Revision ID:

Item Name: Plate

Start Date: 9/9/2016

Required Date: 9/15/2016

Reference:

Accept

N900040100

Cust Item ID:

Customer:

Setup

Start

Stop

NS1

NS2

Start Qty: 25.00

Req'd Qty: 25.00

25

25

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

NR1

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							DAS 9 9-89
120	QC	0.08							
Quality Control	Memo								
130	Small Fab	0.02							DAS 30 9-89
130	Small Fab	0.25							
Small Fab	Memo								
	Form as per Dwg D3592 using DT8949								
140	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89
140	QC	0.08							
Quality Control	Memo								

50 160801

2

2

OCT 04 2016

OCT 04 2016

Work Order ID 149399

~~*149399*~~

Oct 22, 2016 3:11:09 PM

Item ID: D3592-1

Accept

~~*N900040100*~~

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Plate

Start Date: 9/9/2016 Start Qty: 25.00

~~*25*~~

Cust Item ID:

Required Date: 9/15/2016 Req'd Qty: 25.00

~~*25*~~

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
50	Identify as per dwg & Stock Location: <u>WA3</u>	0.00		2		OCT 04 2016			DAS 24 9-89

~~*150*~~

Packaging

Memo

0.04

Packaging

*** STOCK IN STEP CELL ***
LOCATION: WA003

60

QC21- Final Inspection - Work Order Release

0.00

DAS
21
9-89

OCT 05 2016

~~*160*~~

QC

Memo

0.42

DAS
21
9-89

OCT 05 2016

Quality Control

Picklist Print

July 22, 2016 3:11:08 PM

Work Order ID: 149399

149399

Parent Item: D3592-1

D3592-1

Parent Item Name: Plate

Start Date: 9/9/2016

Required Date: 9/15/2016

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-03.26 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	46.8300	0.139	3.657895			

M6061T6S 125

5061-T6 .125 Sheet

**

07/16/16/31

Location

Loc Qty

Loc Code

MAT020

46.83

m 134696

32

m 134982

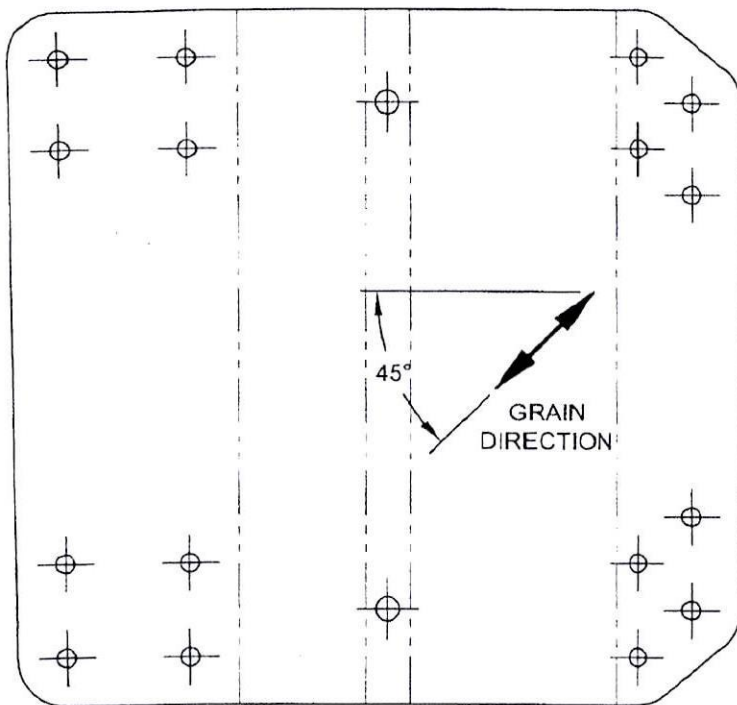
14.83

9.5

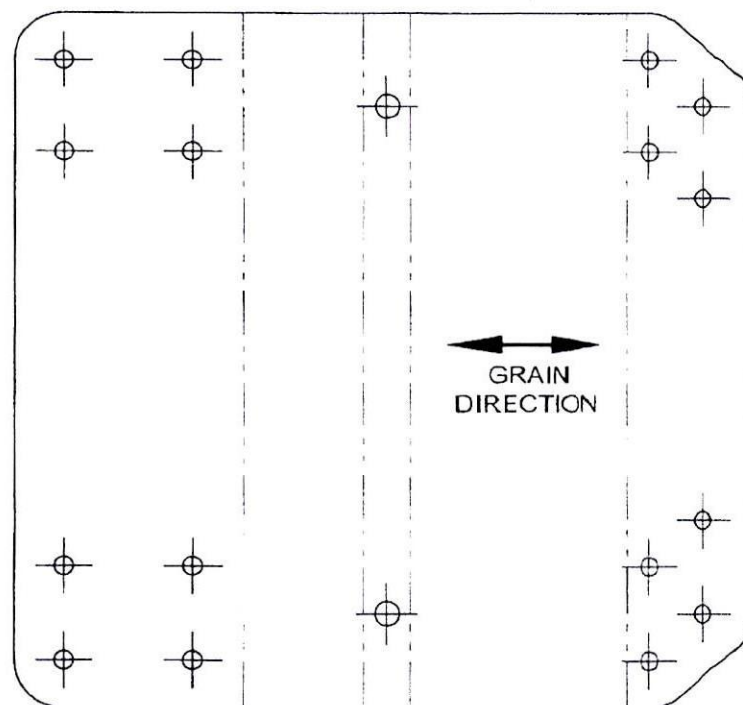
DF	ING NO.	TITLE	REV. B	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO.	SHEET NO.	SCALE
D	02	PLATE				D3592-B-1	SHEET 1 OF 1	NTS
DF	N	AJS	CHECKED	MFG. APPR.	APPROVED		DE APPR.	
DA		08.09.11	DATE 08.09.11	DATE 08/09/11	DATE 08/09/11		DATE 08/09/11	

MODIFY GRAIN DIRECTION AS SHOWN BELOW TO PREVENT CRACKING WHEN WELDING AT ASSEMBLY (SEE CAR 08-026).

S:



WAS:



ALL OTHER INFORMATION REMAINS UNCHANGED

RELEASED
08.09.17/18